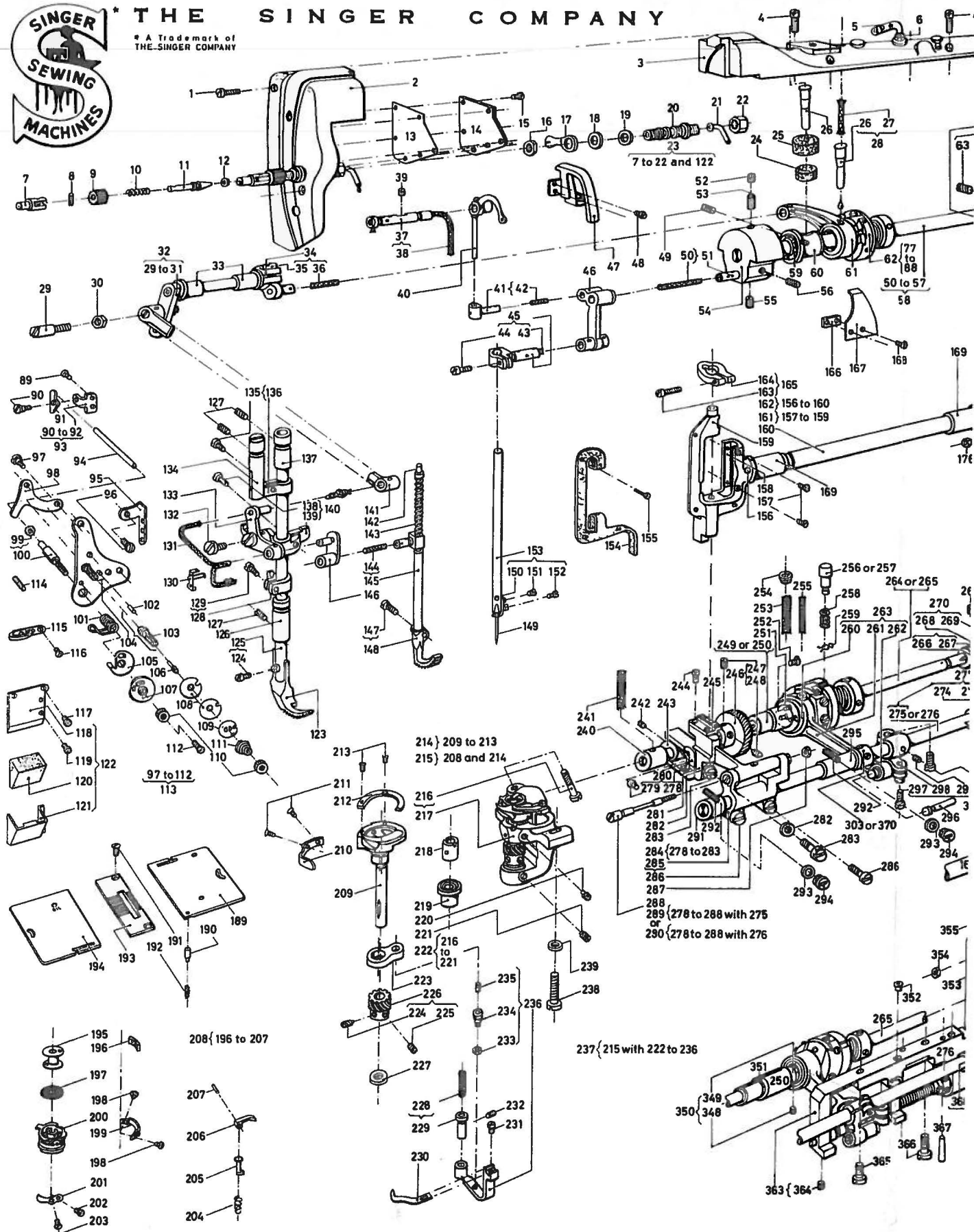
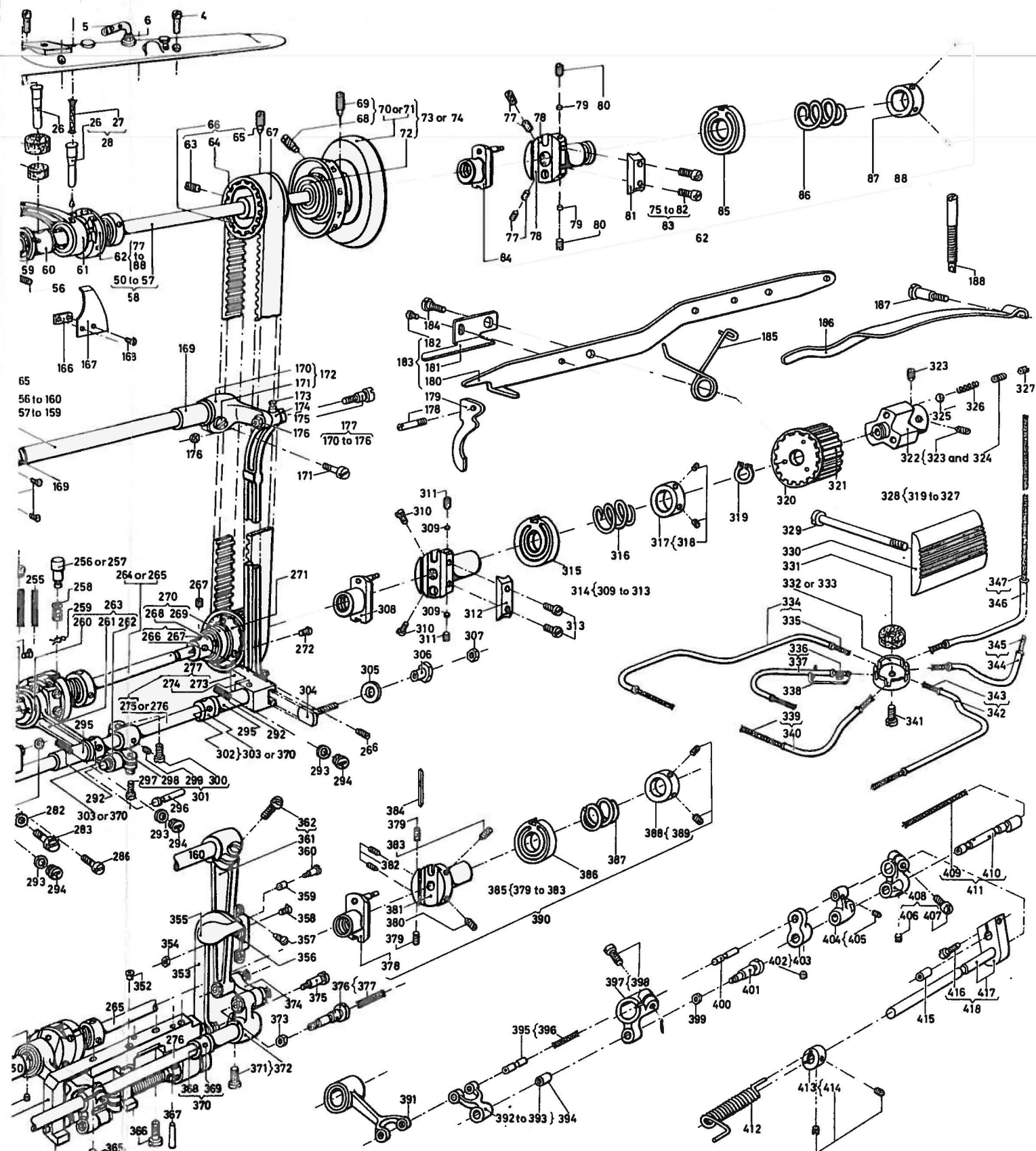




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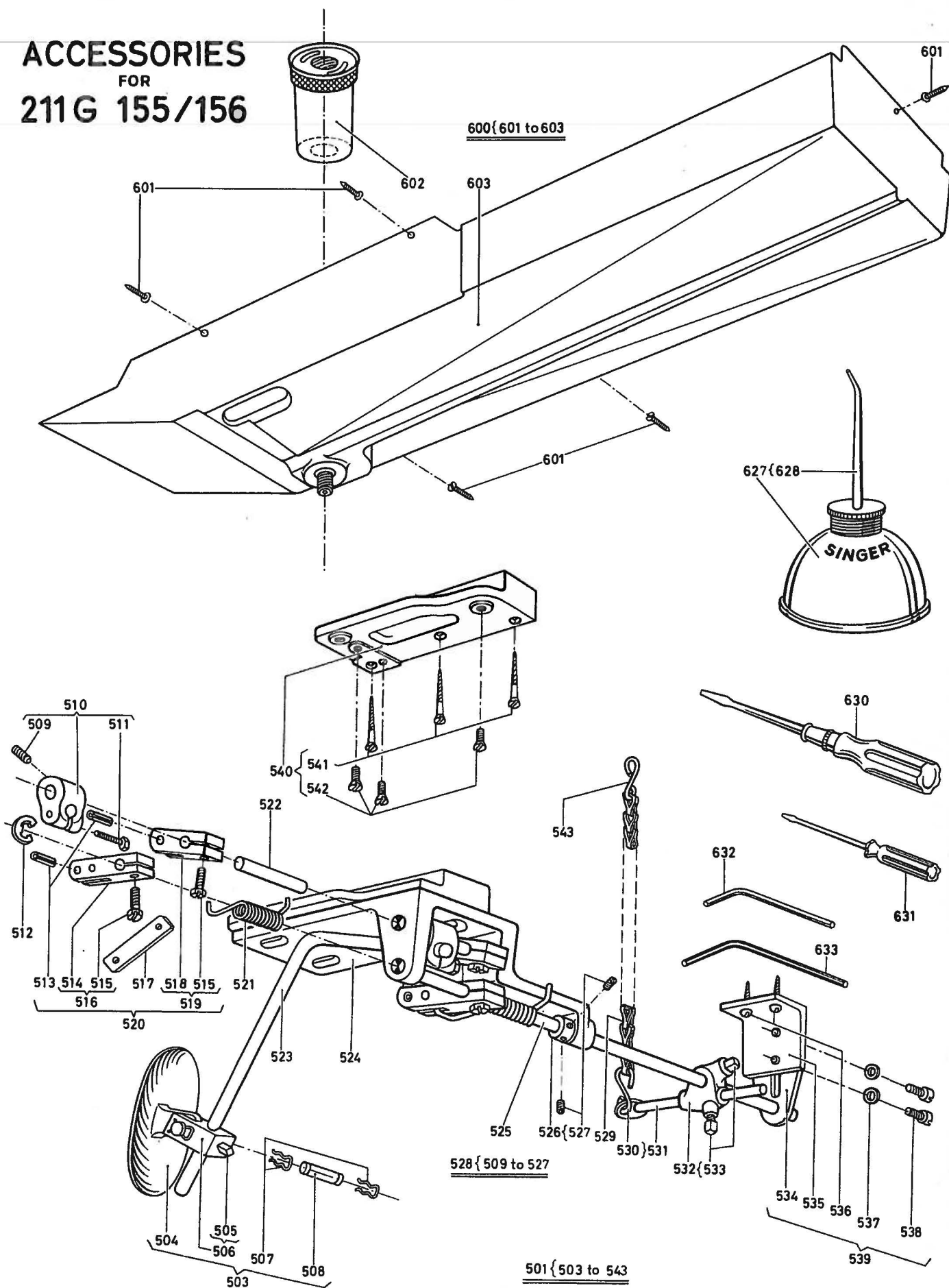


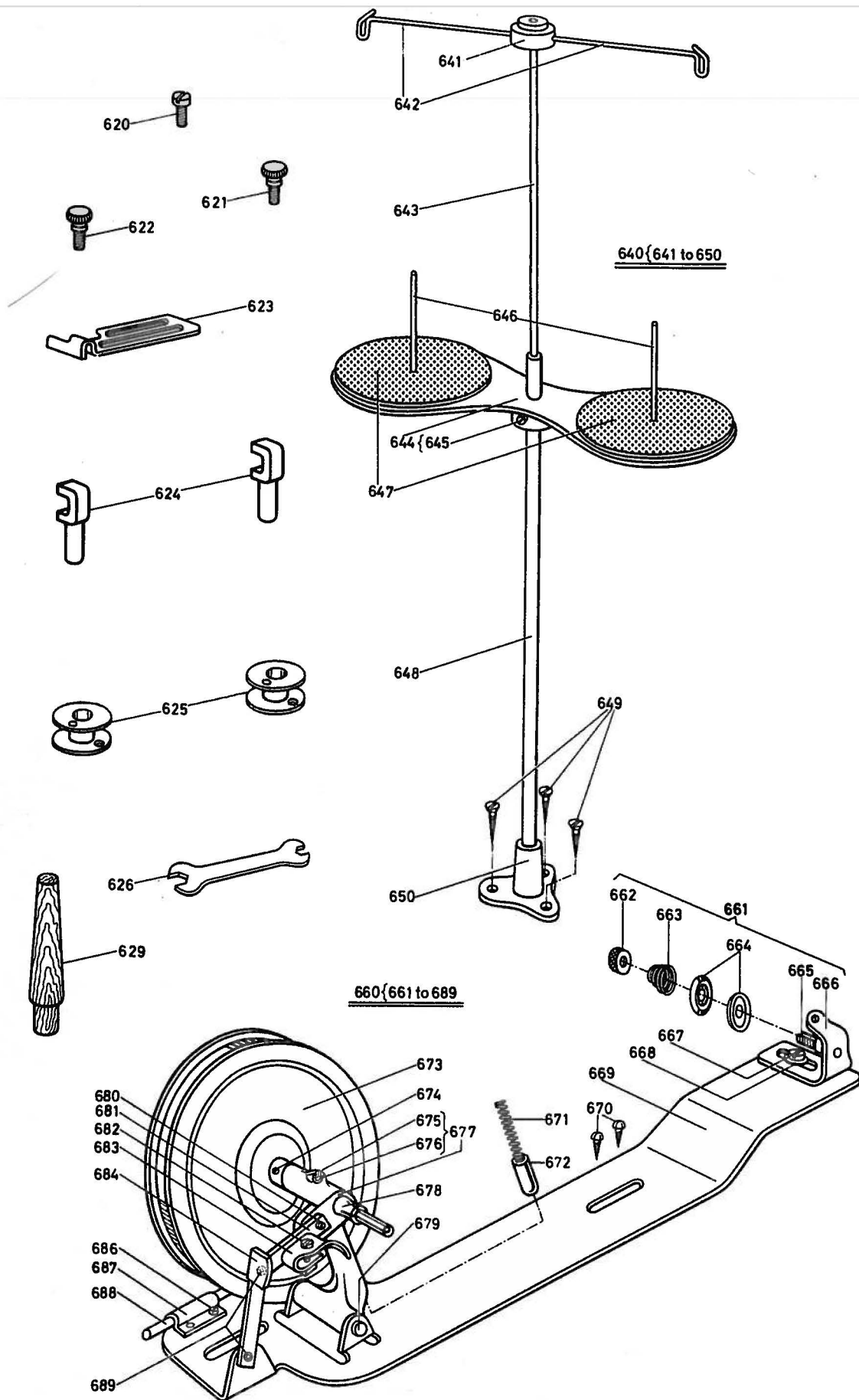


SINGER 211 G 155/156

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ACCESSORIES FOR 211G 155/156





Illustr. Ref.No.	Part No.	for Class		Name	Components
		155	156		
1	200047	804	x	Face Plate Screw (2)	
2	244705		x	Face Plate	
3	508271		x	Arm Cover (top)	
4	200047	819	x	Arm Cover (top) Screw (6)	
5	271017		x	Thread Guide	
6	201525	805	x	Thread Guide Lock Nut	
7	244741		x	Thread Lubricator Oil Socket	
8	267323		x	Plunger Release Lever	
9	201750	819	x	Thread Lubricator Oil Socket	
10	244742		x	Plunger Adjusting Nut	
11	244739		x	Thread Lubricator Oil Socket	
12	244740		x	Plunger Spring	
13	244736		x	Thread Lubricator Oil Socket	
14	244735		x	Plunger	
15	201402	819	x	Thread Lubricator Oil Socket	
16	1623	819	x	Thread Lubricator Oil Socket	
17	244748		x	Thread Lubricator Oil Socket	
18	244738		x	Thread Lubricator Oil Socket	
19	244746		x	Thread Lubricator Oil Socket	
20	244737		x	Thread Lubricator Oil Socket	
21	244743		x	Thread Lubricator Oil Tube	
22	201738	819	x	Thread Lubricator Oil Tube Nut	
23	244745		x	Thread Lubricator Cpl.	1623, 201738, 201750, 244734 to 244743, 244748, 267323, two 244746 and six 201402
24	204329		x	Arm Shaft Bushing Oil Pad, lower	
25	267160		x	Arm Shaft Bushing Oil Pad, upper	
26	508393		x	Oil Tube for Arm Bushing (front) (2)	
27	502603		x	Oil Tube Packing (wick) for	
28	508394		x	Lifting Eccentric	
29	500281		x	Oil Tube for Lifting Eccentric	
30	1664	805	x	Cpl.	502603, 508393
31	508298		x	Lifting Bell Crank Link Screw Stud	
32	508264		x	Lifting Bell Crank Link Screw Stud	
33	240174		x	Nut	
34	240171		x	Lifting Rock Shaft	
35	200029	805	x	Lifting Rock Shaft Cpl.	1664, 500281, 508298
36	248821		x	Lifting Rock Shaft Bushing (2)	
37	267239		x	Lifting Eccentric Connection	
38	235706		x	Crank	with 200029, 248821
39	200383	803	x	Lifting Eccentric Connection	
40	241518		x	Crank Pinch Screw	
41	202399		x	Lifting Eccentric Connection	
42	244071		x	Crank Oil Wick	
43	202330		x	Take-up Lever Hinge Stud	with 235706
44	200086	833	x	Take-up Lever Hinge Stud Oil Wick	
45	208552		x	Take-up Lever Hinge Stud Set Screw	
46	202552		x	Take-up Lever	
47	244726		x	Take-up Lever Driving Stud	with 244071
48	201341	803	x	Take-up Lever Driving Stud Oil Wick	
49	200341	803	x	Needle Bar Connecting Stud Wick	
50	267466		x	Needle Bar Connecting Stud	
51	267221		x	Pinch Screw	
52	200378	803	x	Needle Bar Connecting Stud with 200086,	202330
53	200333	803	x	Needle Bar Connecting Link	
54	267222		x	Take-up Lever Guard	
55	200374	830	x	Take-up Lever Guard Screw (3)	
56	200388	803	x	Arm Shaft Bushing Set Screw	
57	267158		x	Needle Bar Connecting Link Stud Wick	
58	267247		x	Needle Bar Connecting Link Stud	with 267466
59	267224		x	Needle Bar Crank Check Screw	
60	244747		x	Needle Bar Crank Position Screw	
61	508255		x	Needle Bar Crank	
62	508273		x	Needle Bar Connecting Link Stud Set Screw	
63	200374	830	x	Needle Bar Connecting Link Stud Set Screw	
64	200378	803	x	Needle Bar Connecting Link Stud Set Screw	
65	267158		x	Arm Shaft	
66	267247		x	Arm Shaft Cpl.	200333, 200374, 200378, 200388, 267158 267221, 267222
67	267224		x	Needle Bar Crank Friction Washer	
68	244747		x	Arm Shaft Bushing (front)	
69	508255		x	Lifting Eccentric Connection	
70	508273		x	Lifting Eccentric Cpl.	268064, 268065, 268066, 268067, 508254
71	200374	830	x	Arm Shaft Connection Belt	
72	200374	830	x	Pulley Set Screw	

List of Parts

Illustr. of No.	Part No.	for Class 155 156	Name	Components
64	202253	x x	Arm Shaft Connection Belt Pulley Spring Flange	
65	350492 803	x x	Arm Shaft Connection Belt Pulley Position Screw	
66	267162	x x	Arm Shaft Connection Belt Pulley with	200363, 350492, two 202253
67	267161	x x	Arm Shaft Connection Belt	
68	141567 803	x x	Machine Pulley Set Screw	
69	141566 803	x x	Machine Pulley Position Screw	
70	508257	x	Machine Pulley Cpl. with	141566, 141567, * 508294 (Pulley)
71	508296	x	Machine Pulley Cpl.	* 508289 (Pulley)
72	272142	x x	Arm Shaft Ball Bearing (back)	
73	508256	x	Machine Pulley Cpl.	272142, 508257
74	508305	x	Machine Pulley Cpl.	272142, 508296
77	500321 830	x x	Lifting Eccentric Flange Hexagon Socket Screw (4)	
78	508293	x x	Lifting Eccentric Flange	
79	241763	x x	Lifting Eccentric Friction Plate Screw Set Screw Packing (Brass) (2)	
80	350477 803	x x	Lifting Eccentric Friction Plate Screw Set Screw (2)	
81	267623	x x	Lifting Eccentric Friction Plate	
82	350548 803	x x	Lifting Eccentric Friction Plate Screw (2)	
83	508254	x x	Lifting Eccentric Flange Cpl.	267623, 500321, 508293, two each 241763, 350477, 350548
84	268064	x x	Lifting Eccentric	
85	268065	x x	Lifting Eccentric Adjusting Disc	
86	268066	x x	Lifting Eccentric Adjusting Disc Spring	
87	268067	x x	Lifting Eccentric Adjusting Disc Spring Collar with	two 200382
88	200382 833	x x	Lifting Eccentric Adjusting Disc Spring Collar Set Screw (2)	
89	175 850	x x	Tension Release Bracket Screw (2)	
90	86 850	x x	Tension Release Bell Crank Hinge Screw	
91	508277	x x	Tension Release Bell Crank	
92	508275	x x	Tension Release Bracket	
93	508272	x x	Tension Release Bracket Cpl.	86, 508275, 508277
94	267265	x x	Tension Release Lever Rod	
95	244729	x x	Thread Retainer	
96	200159 806	x x	Tension Bracket Screw	
97	200309 805	x x	Tension Release Lever Screw (2)	
98	223703	x x	Tension Release Lever	
99	204925	x x	Thread Controller Stud Washer	
100	201199	x x	Thread Controller Stud with	204925
101	267368	x x	Thread Controller Spring	
102	236060	x x	Tension Disc Position Pin	
103	201224	x x	Tension Stud	
104	240023	x x	Tension Bracket with	201224, 236060
105	267315	x x	Thread Controller Spring Top	
106	223704	x x	Tension Release Plunger	
107	223706	x x	Thread Controller Disc	
108	244048	x x	Tension Disc (2)	
109	204271	x x	Tension Release Washer	
110	201572 819	x x	Tension Thumb Nut (2)	
111	223438	x x	Tension Spring	
112	350588 819	x x	Thread Controller Disc Screw	
113	244727	x x	Tension Bracket Cpl.	201199, 204271, 223438, 223703, 223704, 223706, 240023, 267315, 267368, 350588 two each 200309 201572, 244048
114	200337 803	x x	Thread Controller Stud Set Screw	
115	267316	x x	Thread Guide	
116	200582 819	x x	Thread Guide Screw	
117	200582 819	x x	Thread Lubricator Plate Screw (2)	
118	244744	x x	Thread Lubricator Plate	
119	200143 819	x x	Thread Lubricator Oil Pad Holder Screw (2)	
120	241765	x x	Thread Lubricator Oil Pad	
121	263554	x x	Thread Lubricator Oil Pad Holder	
122	244734	x x	Thread Lubricator Oil Pad Holder Cpl.	241765, 244744, 263554, two 200143
123	240517	x x	Lifting Presser Foot	
124	200074 806	x x	Lifting Presser Foot Screw	
125	208566	x x	Presser Bar with	200074
126	241352 002	x x	Presser Bar Bushing Lower	
127	200352 833	x x	Presser Bar Bushing + Guide Set Screw (3)	
128	210949	x x	Presser Bar Spring Bracket with	200086
129	200086 833	x x	Presser Bar Spring Bracket Pinch Screw	
130	508357	x x	Vibrating Presser Bar Connecting Link Oil Wick Clamp	
131	508358	x x	Vibrating Presser Bar Connecting Link Oil Wick	

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Illustr. Pl.No.	Part No.	for Class 155 156	Name	Components
132	500280 803	x x	Lifting Bell Crank Cap Screw	
133	240205 002	x x	Lifting Bell Crank	
134	202337	x x	Presser Bar Position Guide	
135	200086 833	x x	Presser Bar Position Guide Lever Pinch Screw	
136	202338	x x	Presser Bar Position Guide Lever with 200086	
137	207072	x x	Presser Bar Bushing Upper	
138	51369 803	x x	Presser Bar Lifter Bracket Pinch Screw	
139	508300	x x	Presser Bar Lifter Bracket	
140	508268	x x	Presser Bar Lifter Bracket Cpl. 508300, 51369	
141	508260	x x	Lifting Bell Crank Link	
142	508261	x x	Vibrating Presser Bar Extension	
143	508263	x x	Vibrating Presser Bar Extension Spring	
144	202277	x x	Vibrating Presser Bar Wick	
145	240183	x x	Vibrating Presser Bar	
146	240184 002	x x	Vibrating Presser Bar Connecting Link	
147	201015 819	x x	Vibrating Presser Foot Pinch Screw	
148	240518	x x	Vibrating Presser Foot with 201015	
149	Cat. 3355	x x	Needle No. 22	
150	240499	x x	Needle Bar Thread Guide	
151	200175 804	x x	Needle Bar Thread Guide Screw	
152	201350 806	x x	Needle Set Screw	
153	240498	x x	Needle Bar with 200175, 201350, 240499	
154	508339	x x	Needle Bar Rock Frame Oil Felt	
155	508340	x x	Needle Bar Rock Frame Oil Felt Cutter Pin (3)	
156	40025	x x	Needle Bar Rock Frame Position Pin	
157	200587 804	x x	Needle Bar Rock Frame Wear Plate Screw (4)	
158	267287	x x	Needle Bar Rock Frame Wear Plate (2)	
159	*508295	x x	Needle Bar Rock Frame	
160	267285	x x	Needle Bar Rock Frame Rock Shaft	
161	*508259	x x	Needle Bar Rock Frame Cpl. *508295, two 267287, four 200587	
162	508258	x x	Needle Bar Rock Frame Cpl. 40025, 267285, 508259	
163	51095 803	x x	Vibrating Presser Bar Extension Guide Collar Pinch Screw	
164	508297	x x	Vibrating Presser Bar Extension Guide Collar	
165	508262	x x	Vibrating Presser Bar Extension Guide Collar Cpl. 51095, 508297	
166	268197	x x	Needle Bar Connecting Link Oil Guard Lock Plate	
167	267220	x x	Needle Bar Connecting Link Oil Guard	
168	201313 806	x x	Needle Bar Connecting Link Oil Guard Lock Screw (2)	
169	267362	x x	Needle Bar Rock Shaft Bushing (2)	
170	508299	x	Needle Bar Rock Shaft Connection Link Crank	
171	500242 803	x	Needle Bar Rock Shaft Connection Link Crank Pinch Screw	
172	508267	x	Needle Bar Rock Shaft Connection Link Crank Cpl. 500242, 508299	
173	202277	x	Needle Bar Rock Frame Rock Shaft Crank Connection Oil Wick	
174	223693	x	Needle Bar Rock Frame Rock Shaft Crank Connection with 202277	
175	500243 803	x	Needle Bar Rock Shaft Connection Hinge Screw	
176	1662 805	x	Needle Bar Rock Shaft Connection Hinge Screw Nut	
177	508266	x	Needle Bar Rock Shaft Connection Link Crank Cpl. 1662, 223693, 500243, 508266	
178	200653 803	x x	Presser Bar Lifter Hinge Screw	
179	508309	x x	Presser Bar Lifter	
180	508274	x x	Knee Lifter Lifting Lever	
181	508270	x x	Tension Release Actuating Spring	
182	225 850	x x	Tension Release Actuating Spring Screw	
183	508269	x x	Knee Lifter Lifting Lever Cpl. 225, 508270, 508274	
184	200262 850	x x	Knee Lifter Lifting Lever Hinge Screw	
185	227561	x x	Knee Lifter Lifting Lever Return Spring	
186	508291	x x	Presser Bar Spring (flat)	
187	200948 806	x x	Presser Bar Spring Support Screw	
188	350581 803	x x	Presser Bar Spring Regulating Screw	
189	240003	x x	Bed Slide, (back)	
190	223811	x x	Bed Slide (back) Stop	
191	691 806	x x	Throat Plate Screw (2)	
192	223812	x x	Bed Slide (back) Stop Spring	
193	240144	x x	Throat Plate	
194	240145	x x	Bed Slide (front)	
195	203470	x x	Bobbin	

Jlustr. Ref.No.	Part No	for Class 155 156		Name	Components
196	241674	x	x	Bobbin Case Oiling Felt	
197	203216	x	x	Bobbin Case Washer	
198	350405	803	x	Bobbin Case Oiling Felt Retainer Screw (2)	
199	241675	x	x	Bobbin Case Oiling Felt Retainer	
200	233764	x	x	Bobbin Case	
201	203214	x	x	Bobbin Case Tension Spring	
202	200594	805	x	Bobbin Case Tension Spring Screw	
203	200984	803	x	Bobbin Case Tension Spring Regulating Screw	
204	203474	x	x	Bobbin Case Latch Spring	
205	203473	x	x	Bobbin Case Latch Plunger	
206	203648	x	x	Bobbin Case Latch	
207	202056	x	x	Bobbin Case Latch Pin	
208	233765	x	x	Bobbin Case Cpl.	200594, 200984, 202056, 203214, 203216, 203473, 203474, 203648, 233764, 241674, 241675, two 350405
209	240556	x	x	Hook (Sewing)	
210	240559	x	x	Hook Needle Guard	
211	201409	806	x	Hook Needle Guard Screw (2)	
212	203525	x	x	Hook Gib	
213	201253	806	x	Hook Gib Screw (2)	
214	240557	x	x	Hook Cpl.	203525, 240556, 240559, two eac 201253, 201409, 233765, 240557
215	240558	x	x	Hook and Bobbin Case Cpl.	
216	200009	805	x	Hook Saddle Pinch Screw	
217	223850	x	x	Hook Saddle	with 200009
218	224020	x	x	Hook Bushing (upper)	
219	224019	x	x	Hook Bushing (lower)	
220	200446	803	x	Hook Bushing (upper) Position Screw	
221	200364	803	x	Hook Bushing (lower) Set Screw	
222	224024	x	x	Hook Saddle Cpl.	200364, 200446, 223850, 224019, 224020
223	223623	x	x	Bobbin Case Opener Lever Link	
224	201220	833	x	Hook Driving Pinion Position Screw	
225	200382	833	x	Hook Driving Pinion Set Screw	
226	240167	x	x	Hook Driving Pinion with	200382, 201220,
227	224022	x	x	Hook Driving Pinion Thrust Washer	
228	202277	x	x	Bobbin Case Opener Lever Hinge Stud Oil Packing Wick	
229	265088	x	x	Bobbin Case Opener Lever Hinge Stud	with 202277
230	224004	x	x	Bobbin Case Opener	
231	200118	804	x	Bobbin Case Opener Screw	
232	200364	803	x	Bobbin Case Opener Lever Hinge Stud Set Screw	
233	201542	803	x	Bobbin Case Opener Lever Driving Screw Stud Nut	
234	201349	803	x	Bobbin Case Opener Lever Driving Screw Stud	
235	203101	x	x	Bobbin Case Opener Lever Driving Screw Stud Nut	
236	224005	x	x	Oil Packing Wick	
237	240560	x	x	Bobbin Case Opener Lever with	201349, 201542, 203101
238	200006	805	x	Hook Saddle Cpl.	200118, 200364, 223623, 224004, 224005, 224022, 224024, 240167, 240558, 265088
239	225585	x	x	Hook Saddle Screw	
240	244715	x	x	Hook Saddle Screw Washer	
241	202254	x	x	Hook Driving Shaft Bushing, left	
242	201220	833	x	Bed Oil Wick	
243	267182	x	x	Feed Lifting Eccentric Set Screw	
244	200106	805	x	Feed Lifting Eccentric with	201220
245	264510	x	x	Feed Dog Screw (2)	
246	267188	x	x	Feed Dog	
247	200382	833	x	Hook Driving Gear with	201220, 200382
248	201220	833	x	Hook Driving Gear Set Screw	
249	244718	x	x	Hook Driving Gear Position Screw	
250	508347	x	x	Hook Saddle Bearing, right	
251	267033	x	x	Hook Saddle Bearing, right	
252	200582	819	x	Feed Driving Eccentric Connection Friction Washer	
253	202254	x	x	Feed Driving Eccentric Connection Friction Washer Screw (3)	
254	350440	819	x	Bed Oil Wick	
255	263093	x	x	Bed Oil Screw	
256	267245	x	x	Hook Saddle Bearing Oil Wick, right	
257	240244	x	x	Feed Regulating Stud	
258	270026	x	x	Feed Regulating Stud Spring	
259	240245	x	x	Feed Regulating Stud Retaining Spring	
260	268063	x	x	Feed Driving Eccentric Connection Needle Bearing	
261	207333	x	x	Feed Driving Eccentric Connection	

Illustr. Ref. No.	Part No.	for Class 155 156	Name	Components
262	270653	x	Feed Driving Eccentric Connection	
263	267032	x	Hinge Stud Needle Bearing Feed Driving Eccentric Connection Cpl.	267031, 268063, 270653
264	244712	x	Hook Driving Shaft	
265	508350	x	Hook Driving Shaft	
266	201220 833	x x	Hook Driving Shaft Ball Bearing Collar Position Screw	
267	200382 833	x x	Hook Driving Shaft Ball Bearing Collar Set Screw	
268	267190	x x	Hook Driving Shaft Ball Bearing Collar with	200382, 201220
269	244713	x x	Hook Driving Shaft Ball Bearing	
270	244714	x x	Hook Driving Shaft Ball Bearing Collar Cpl.	244713, 267190
271	267063	x x	Hook Driving Shaft Ball Bearing Retaining Washer	
272	200580 819	x x	Hook Driving Shaft Ball Bearing Retaining Washer Screw (3)	
273	508285	x	Needle Bar Rock Shaft Crank	
274	508302	x	Needle Bar Rock Shaft Crank Pin	
275	508308 001	x	Feed Driving Rock Shaft	
276	508308 002	x	Feed Driving Rock Shaft	
277	508307	x	Feed Driving Rock Shaft Cpl.	508285, 508302, 508308-001
278	223655	x x	Feed Lifting Eccentric Fork Oiling Felt	
279	200173 804	x x	Feed Lifting Eccentric Fork Oiling Felt Screw	
280	267273	x x	Feed Lifting Eccentric Fork	with 200173, 223655
281	240223	x x	Feed Bar	
282	225837	x x	Feed Lifting Eccentric Fork Screw Washer	
283	350197 805	x x	Feed Lifting Eccentric Fork Screw	
284	240224	x x	Feed Bar Cpl.	225837, 240223, 267273, 350197
285	244707	x x	Feed Driving Rock Frame with two 200036	
286	200036 805	x x	Feed Driving Rock Frame Pinch Screw (2)	
287	201518 805	x x	Feed Bar Hinge Screw Nut	
288	350393 803	x x	Feed Bar Hinge Screw	
289	508306 001	x	Feed Driving Rock Shaft Cpl.	201518, 240224, 244707, 350393, 508307
290	508306 002	x	Feed Driving Rock Shaft Cpl.	201518, 240224, 244707, 350393, 508308-002
291	508304	x x	Feed Driving Rock Shaft Bushings, front	
292	202254	x x	Bed Oil Wick (3)	
293	243744	x x	Bed Oil Stop Screw Gasket (3)	
294	350366 819	x x	Bed Oil Stop Screw (3)	
295	244730	x x	Feed Driving Rock Shaft Bushings, center and back (2)	
296	267034	x	Feed Driving Eccentric Connection Hinge Stud	
297	160 803	x	Feed Driving Eccentric Connection Hinge Stud Pinch Screw	
298	508301	x	Feed Driving Rock Shaft Crank	
299	458 830	x	Feed Driving Rock Shaft Crank Position Screw	
300	500242 803	x	Feed Driving Rock Shaft Crank Pinch Screw	
301	508278	x	Feed Driving Rock Shaft Crank Cpl.	160, 458, 500242, 508301,
302	200383 803	x	Feed Driving Rock Shaft Stop Collar Set Screw (4)	
303	202625	x	Feed Driving Rock Shaft Stop Collar (2)	with 200383
304	500278 803	x	Needle Bar Rock Shaft Crank Slide Screw	
305	508286	x	Needle Bar Rock Shaft Crank Slide Screw Spacer	
306	500787 803	x	Needle Bar Rock Shaft Crank Slide Screw Nut	
307	1662 803	x	Needle Bar Rock Shaft Crank Slide Screw Lock Nut	
308	268064	x	Feed Driving Eccentric	
309	241763	x	Feed Driving Eccentric Friction Plate Screw Set Screw Packing (brass) (2)	
310	350467 803	x	Feed Driving Flange Set Screw (2)	
311	350477 803	x	Feed Driving Eccentric Friction Plate Screw Set Screw (2)	
312	267623	x	Feed Driving Eccentric Friction Plate	
313	350548 803	x	Feed Driving Eccentric Friction Plate Screw (2)	
314	267180	x	Feed Driving Flange with	267623, two each 241763, 350467, 350477 350548
315	268065	x	Feed Driving Eccentric Adjusting Disc	
316	268066	x	Feed Driving Eccentric Adjusting Disc Spring	

List of Parts 211 G 155/156

Illustr. Ref.No.	Part No.	for Class 155 156	Name	Components
317	268067	x	Feed Driving Eccentric Adjusting Disc Spring Collar	with two 200382
318	200382 833	x	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw (2)	
319	244763	x x	Safety Clutch Over Load Pulley Retaining Ring	
320	202253	x x	Safety Clutch Belt Pulley Spring Flange	
321	244760	x x	Safety Clutch Belt Pulley	with 202253
322	244761	x x	Safety Clutch Over Load Pulley with	two 140197 three 1258
323	140197 830	x x	Safety Clutch Over Load Pulley Set Screw (2)	
324	1258 830	x x	Safety Clutch Over Load Pulley Adjusting Screw (3)	
325	244764	x x	Safety Clutch Driving Ball 7/32 in. Diameter (3)	
326	244762	x x	Safety Clutch Driving Ball Spring	
327	1266 830	x x	Safety Clutch Over Load Pulley Adjusting Screw Lock Screw (3)	
328	244759	x x	Safety Clutch Cpl.	244760, 244761, 244763, three each 1266, 244762, 244764
329	350563 805	x x	Arm Cover (Side) Screw	
330	267152	x x	Arm Cover, Side	
331	267276	x x	Bed Oil Tube Clamp Oiling Felt	
332	508326 001	x	Bed Oil Tube Clamp	
333	508326 002	x	Bed Oil Tube Clamp	
334	508321	x x	Hook Driving Shaft Bearing Left Oil Tube Cpl.	*508322, 508323
335	508323	x x	Hook Driving Shaft Bearing (left) Oil Tube Wick	
336	508335	x	Feed Driving Eccentric Connection Oil Tube Wick	
337	508333	x	Feed Driving Eccentric Connection Oil Tube Cpl.	* 508334, 508335
338	267293	x	Feed Driving Eccentric Connection Oil Tube Support	
339	508332	x x	Hook Saddle Bearing Oil Tube Wick	
340	508324	x x	Hook Saddle Bearing Oil Tube Cpl.	508325, 508332
341	200034 803	x x	Bed Oil Tube Clamp Screw	
342	508317	x x	Feed Driving Rock Shaft Bushings Oil Tube Cpl.	267411 *508318
343	267411	x x	Feed Driving Rock Shaft Bushings Oil Tube Wick	
344	508319	x x	Feed Driving Rock Shaft Bushings Oil Tube Cpl.	267262 *508320
345	267262	x x	Feed Driving Rock Shaft Bushings Oil Tube Wick	
346	508330	x x	Bed Oil Supply Tube Cpl.	267322, *508331
347	267322	x x	Bed Oil Supply Tube Oil Wick	
348	350562 850	x x	Oil Slinger Set Screw	
349	508349	x	Oil Slinger	
350	508348	x	Oil Slinger Cpl.	350562, 508349
351	223847	x	Hook Saddle Bearing Oil Wick, right	
352	255168	x	Bed Oil Cup (2)	
353	267414	x	Feed Reversing Lever	
354	201529 819	x	Feed Reversing Lever Handle Screw Nut	
355	276160	x	Feed Reversing Lever Handle	
356	240574	x	Feed Reversing Lever Guide Roller Position Plate	
357	691 806	x	Feed Reversing Lever Guide Roller Position Plate Screw (2)	
358	200575 819	x	Feed Reversing Lever Handle Screw	
359	201829	x	Feed Reversing Lever Guide Roller	
360	200274 803	x	Feed Reversing Lever Guide Roller Screw Stud	
361	267229	x	Needle Bar Rock Frame Rock Shaft Connection with	200029
362	200029 803	x	Needle Bar Rock Frame Rock Shaft Connection Pinch Screw	
363	267418	x	Feed Reversing Shaft Bracket	with 200364
364	200364 803	x	Feed Reversing Mechanism Support Link Stud Set Screw	
365	200029 805	x	Feed Reversing Shaft Bracket Screw (left)	
366	200019 805	x	Feed Reversing Shaft Bracket Screw (right)	
367	232244	x	Feed Reversing Shaft Bracket Position Pin (2)	
368	508328	x	Feed Driving Rock Shaft Stop Collar	
369	454 803	x	Feed Driving Rock Shaft Stop Collar Set Screw (4)	
370	508327	x	Feed Driving Rock Shaft Stop Cpl. (2)	Collar 508328, two 454
371	200029 803	x	Needle Bar Rock Frame Rock Shaft Crank Pinch Screw	
372	267228	x	Needle Bar Rock Frame Rock Shaft Crank with	200029
373	201527 803	x	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw Nut (2)	

Class to SINGER Form 30-259 G (164)

Illustr. Ref.No.	Part No.	for Class 155 156	Name	Components
374	267230	x	Needle Bar Rock Frame Rock Shaft Crank Link	
375	200247 803	x	Feed Reversing Lever Hinge Screw	
376	350566 803	x	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw with 202277 (2)	
377	202277	x	Needle Bar Rock Frame Rock Shaft Crank Link Hinge Screw Oil Wick	
378	508351	x	Feed Driving Eccentric	
379	350562 850	x	Feed Driving Eccentric Friction Gib Adjusting Screw Set Screw (2)	
380	200346 830	x	Feed Driving Eccentric Flange Set Screw	
381	508353	x	Feed Driving Eccentric Flange	
382	350578 850	x	Feed Driving Eccentric Friction Gib Adjusting Screw (2)	
383	200333 830	x	Feed Driving Eccentric Flange Position Screw	
384	240231	x	Feed Driving Eccentric Friction Gib	
385	508352	x	Feed Driving Eccentric Flange Cpl.	200333, 200346, 508353, two each 350562, 350578
386	240230	x	Feed Driving Eccentric Adjusting Disc	
387	248415	x	Feed Driving Eccentric Adjusting Disc Spring	
388	248416	x	Feed Driving Eccentric Adjusting Disc Spring Collar with two 200382,	
389	200382 833	x	Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw (2)	
390	508355	x	Feed Driving Eccentric Cpl.	240230, 240231, 248415, 248416, 508351, 508352.
391	508344	x	Feed Driving Eccentric Connection Cpl.	*508345, 508346
392	276169	x	Feed Driving Connection Link	
393	270653	x	Feed Driving Connection Link Needle Bearing	
394	276170	x	Feed Driving Connection Link Cpl.	270653, 276169
395	276171	x	Feed Driving Eccentric Con- nection Link Hinge Pin with 244071	
396	244071	x	Feed Driving Eccentric Con- nection Link Hinge Pin Oil Packing	
397	240589	x	Feed Driving Connection Crank with 200029	
398	200029 850	x	Feed Driving Connection Crank Pinch Screw	
399	201531 805	x	Feed Driving Rock Shaft Crank Hinge Screw Nut	
400	276174	x	Feed Reversing Mechanism Support Link Stud	
401	350507 803	x	Feed Driving Rock Shaft Crank Hinge Screw	
402	200386 803	x	Feed Reversing Shaft Crank Hinge Stud Set Screw	
403	276173	x	Feed Reversing Mechanism Support Link	with 200386
404	276165	x	Feed Reversing Shaft Crank Link	with 200394
405	200394 803	x	Feed Driving Eccentric Connection Link Hinge Pin Set Screw	
406	200386 803	x	Feed Reversing Shaft Crank Hinge Stud Set Screw	
407	200040 805	x	Feed Reversing Shaft Crank Pinch Screw	
408	270830	x	Feed Reversing Shaft Crank	with 200040, 200386
409	276046	x	Feed Reversing Shaft Crank Hinge Stud Oil Packing	
410	508342	x	Feed Reversing Shaft Crank Hinge Stud	
411	508341	x	Feed Reversing Shaft Crank Hinge Stud Cpl.	276046, 508342
412	267415	x	Feed Reversing Lever Spring	
413	267416	x	Feed Reversing Lever Spring Collar	with 267416, two 200382
414	200382 833	x	Feed Reversing Lever Spring Collar Set Screw (2)	
415	508329	x	Feed Reversing Shaft Driving Stud	
416	200047 805	x	Feed Reversing Shaft Driving Stud Pinch Screw	
417	267417	x	Feed Reversing Shaft	
418	508354	x	Feed Reversing Shaft Cpl.	200047, 267417

FOR INFORMATION

200004-805	x	x	Arm Position Screw (4)
202005	x	x	Arm Position Screw Washer (4)
204235	x	x	Arm Position Pin (2)
228485	x	x	Variety Plate Drive Screw (2)
267388	x	x	Tension Release Lever Rod Tube for 508252-001 and 508252-002
*508252-001	x		Arm
*508252-002		x	Arm
*508253-001	x		Bed
*508253-002		x	Bed
*508288		x	Arm and Bed bolted
*508289		x	Machine Pulley less Screw
*508292	x		Arm and Bed bolted
*508294	x		Machine Pulley less Screw
*508336-042		x	Variety Plate
*508336-055	x		Variety Plate
*508345		x	Feed Driving Eccentric Connection
*508346		x	Feed Driving Eccentric Connection Bushing

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

Accessories

Knee Lifter for Class 211 G 155, 156

501	503557	Knee Lifter Cpl.	6337, 39811, 147175, 147181, 151149, 202784, 228347, 503570, 503571, 503574, 147174, 147176, 147177 and two 147303
503	147175	Knee Lifter Rock Shaft Knee Arm Plate Cpl.	
504	147174	Knee Lifter Rock Shaft Knee Arm Plate	
505	356-803	Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork Set Screw	
506	147176	Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork	with 356
507	147303	Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork Hinge Pin Retainer Clip (2)	
508	147177	Knee Lifter Rock Shaft Knee Arm Plate Hinge Fork Hinge Pin	
509	140737-803	Knee Lifter Rock Shaft Knee Arm Hub Screw	
510	147489	Knee Lifter Rock Shaft Knee Plate Arm Bracket with 140351-830 and 140737-803	
511	140351-830	Knee Lifter Rock Shaft Knee Plate Arm Bracket Screw	
512	503560	Knee Lifter Rock Shaft Catch Ring	
513	503566	Knee Lifter Rock Shaft Lever Link Hinge Pin (2)	
514	503563	Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (long)	
515	500249-805	Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever Pinch Screw (2)	
516	503562	Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (long) Cpl.	500249, 503563
517	147180	Knee Lifter Rock Shaft Lever Link	
518	503565	Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (short)	
519	503564	Knee Lifter Rock Shaft Knee Arm Hinge Bracket Lever (short) Cpl.	500249, 503565
520	503561	Knee Lifter Rock Shaft Lever Cpl.	147180, 503562, 503564, and two 503566
521	503567	Knee Lifter Rock Shaft Lever Retaining Spring	
522	503575	Knee Lifter Rock Shaft (short)	
523	503570	Knee Lifter Rock Shaft Knee Plate Arm	
524	503558	Knee Lifter Rock Shaft Bracket	
525	503559	Knee Lifter Rock Shaft (long)	
526	268072	Knee Lifter Rock Shaft Stop Collar	with two 200386
527	200386-803	Knee Lifter Rock Shaft Stop Collar Set Screw (2)	
528	503574	Knee Lifter Rock Shaft Bracket Cpl.	268072, 503558, 503559, 503561, 503567, 503575, and two 503560
529	228347	Knee Lifter Lifting Lever Pull Chain	
530	39576	Knee Lifter Rock Shaft Lifting Chain Hook	
531	39811	Knee Lifter Rock Shaft Lifting Bracket Extension	with 39576
532	6337	Knee Lifter Rock Shaft Lifting Bracket	with two 356
533	356-803	Knee Lifter Rock Shaft Lifting Bracket Set Screw (2)	
534	503573	Knee Lifter Rock Shaft Support Bracket Adjusting Plate	
535	503572	Knee Lifter Rock Shaft Support Bracket	
536	500282	Knee Lifter Rock Shaft Support Bracket Adjusting Plate Wood Screw (2)	
537	175184-819	Knee Lifter Rock Shaft Support Bracket Adjusting Plate Screw Washer (2)	
538	51208-819	Knee Lifter Rock Shaft Support Bracket Adjusting Plate Screw (2)	
539	503571	Knee Lifter Rock Shaft Support Bracket Cpl.	503572, 503573 two each 51208, 175184, 500282 with three each 140500 and Wood Screw
540	151149	Knee Lifter Auxiliary Base	
541	---	Knee Lifter Auxiliary Wood Screw (1-3/4 in. No. 12 FH)(3)	

Drip Pan for Class 211 G 155, 156

600	228886	Drip Pan (plastic) Cpl.	228883, 228885 and five 350708
601	350708	Drip Pan (plastic) Screw Nail (5)	
602	228885	Drip Pan	
603	228883	Drip Pan Drain Jar	
620	200157	819 Attachment Screw	
621	200861	819 Bed Slide Thumb Screw	
622	200861	819 Cloth Guide Thumb Screw	
623	231337	Cloth Guide	
624	12361	Machine Hinge Connection (2)	
625	203470	Bobbin	
626	225554	Wrench, Steel	
627	120342	Oiler (copper plated)	with 120343
628	120343	Oiler Spout (3-1/2 in. long)	
629	41400	Machine Rest Pin (wood)	
630	225498	Screw Driver (7-1/4 in. long)	
631	228476	Screw Driver (Bobbin Case)	
632	503646	Wrench (3/32 in. Hex.)	
633	239353	Wrench (5/32 in Hex.)	

Thread Unwinder

640	228776	Thread Unwinder Cpl. (For two Spools)	228766 to 228768, 228770, 228774, two each 150203, 228764, 228769 and three Wood Screws
641	228770	Thread Unwinder Thread Guide Holder	
642	228769	Thread Unwinder Thread Guide (2)	
643	228774	Thread Unwinder Thread Guide Rod	
644	228766	Thread Unwinder Spool Rest	with 201254
645	201254	803 Thread Unwinder Spool Rest Set Screw	
646	228764	Thread Unwinder Spool Pin (2)	
647	150203	Thread Unwinder Spool Rest Cushion (felt) (2)	
648	228767	Thread Unwinder Spool Rest Rod	
649	---	Thread Unwinder Wood Screw (7/8 in. No. 12) (3)	
650	228768	Thread Unwinder Spool Stand	

Universal Bobbin Winder

660	249462	Universal Bobbin Winder Cpl.	200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 to 225456, 225458, 225462, 228026, 259428, 259429, 259662, 259930, two each 225459 and Wood Screw
661	225462	Bobbin Winder Tension Bracket Cpl.	13710, 201572, 225461 and two 2102
662	201572	819 Bobbin Winder Tension Stud Thumb Nut	
663	13710	Bobbin Winder Tension Spring	
664	2102	Bobbin Winder Tension Disc (2)	
665	201499	819 Bobbin Winder Tension Stud	
666	225461	Bobbin Winder Tension Bracket	with 201499
667	200082	804 Bobbin Winder Tension Bracket Screw	
668	228026	Bobbin Winder Tension Bracket Screw Washer	
669	259662	Bobbin Winder and Tension Bracket Base	
670	---	Bobbin Winder Wood Screw (3/4 in. No. 12 RHB) (2)	
671	225456	Bobbin Winder Frame Spring Plunger	
672	225455	Bobbin Winder Frame Spring	
673	259930	Bobbin Winder Pulley	with 457
674	457	830 Bobbin Winder Pulley Set Screw	
675	244071	Bobbin Winder Frame Oil Packing (wick)	
676	259660	Bobbin Winder Frame Oil Well Washer	
677	225453	Bobbin Winder Frame	with 244071 and 259660
678	225381	Bobbin Winder Spindle	
679	225454	Bobbin Winder Frame Hinge Pin	
680	200299	819 Bobbin Winder Stop Latch Trip Lever Hinge Screw	
681	202478	Bobbin Winder Stop Latch Trip Lever	
682	200056	805 Bobbin Winder Stop Latch Screw	
683	225444	Bobbin Winder Stop Latch	
684	225458	Bobbin Winder Stop Latch Thumb Screw	
686	200113	806 Bobbin Winder Brake Clamp Screw	
687	259429	Bobbin Winder Brake Clamp	
688	259428	Bobbin Winder Brake (leather)	
689	225459	Bobbin Winder Stop Latch Thumb Lever Hinge Stud (2)	
---	3355-20-1	Needle (3)	
---	3355-22-1	Needle (2)	